# 1. OSHA PIT REGULATORY REQUIREMENTS

Forklift powered industrial truck safety requirements are covered under OSHA Standard Number \_\_\_\_\_\_\_\_\_\_\_\_.

According to OSHA, a forklift powered industrial certification must include:

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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Operators must be evaluated every \_\_\_\_\_\_\_\_\_\_ years.

Forklift PIT refresher safety training is needed if: (Place check mark next to all correct answers)
[ ]  a. Operator is operating PIT unsafely
[ ]  b. Accident or near-miss incident occurs
[ ]  c. Operator is assigned different type of PIT
[ ]  d. Changes in the workspace
[ ]  e. Operator fails an evaluation

Why does OSHA require specific forklift safety training?
a. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
b. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
c. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
d. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

# 2. FORKLIFT PIT STATISTICS

On average there is \_\_\_\_\_\_\_\_\_\_\_\_ forklift PIT fatality every \_\_\_\_ days.

\_\_\_\_\_\_\_\_\_\_\_\_\_ of all forklift PIT accidents are due to rollovers.

\_\_\_\_\_\_\_\_\_\_\_\_\_ of all forklift PIT related deaths are pedestrians.

According to OSHA, 70% of all forklift PIT related accidents could have been \_\_\_\_\_\_\_\_\_\_\_\_\_.

How can we prevent forklift PIT related accidents? (Place a check mark next to the correct answers)

[ ]  a. Regularly assess the workplace to identify and control potential forklift PIT hazards.
[ ]  b. Implement a forklift PIT training program as required by OSHA standards.
[ ]  c. Terminate employees on the spot for operating a PIT forklift unsafely.

# 3. PIT CLASSIFICATIONS

Write in the letter of class that corresponds with the correct type of forklift. The first one has been completed.

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| a. | Class I |  |  | Internal Combustion Engine Trucks (Pneumatic Tires) |
| b. | Class II |  |  | Rough Terrain Forklift Trucks |
| c. | Class III |  |  | Electric and Internal Combustion Engine Tractors |
| d. | Class IV |  |  | Internal Combustion Engine Trucks (Cushion Tires) |
| e. | Class V |  | a. | Electric Motor Rider Trucks (Cushion or Pneumatic) |
| f. | Class VI |  |  | Electric Motor Hand Trucks or Hand/Rider Trucks |
| g. | Class VII |  |  | Electric Motor Narrow Aisle Trucks |

Which of the following equipment is covered on the OSHA 1910.178 PIT standard? (Place check mark next to all correct answers)

[ ]  a. Scissor Lift
[ ]  b. Front loader with over bucket forks
[ ]  c. Manual pallet jack, non-motorized
[ ]  d. Walk behind motorized pallet jack
[ ]  e. Narrow aisle lift, order picker

What considerations should be given toward the type of class PIT that will be used in a work environment?

a. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
b. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
c. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

# 4. FORKLIFT PIT INSPECTIONS

When forklift PITs are used on a round-the-clock basis, they shall be examined after each \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ .

The \_\_\_\_\_\_\_\_\_\_ is a common area where damage such as surface cracks can occur.

\_\_\_\_\_\_\_\_\_\_\_\_\_ all corrective action items and maintenance work on PITs.

Name four common items to look for when conducting your visual PIT inspection.

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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# 5. REFUELING AND RECHARGING

Always \_\_\_\_\_\_\_\_\_\_\_\_ engine before refueling or recharging.

Always wear \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ before refueling your Liquid Propane Gas (LPG) forklift. Contact with liquid propane can cause freeze burn.

When you have finished refueling your LPG, you should check for \_\_\_\_\_\_\_\_\_ before restarting the engine.

Refueling and charging areas should have a \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ in the event of a fire.

Battery charging areas should have adequate ventilation and an eyewash station with at least \_\_\_\_\_\_\_ minutes of continuous flow.

When servicing a PIT battery, one should always pour \_\_\_\_\_\_\_\_\_\_\_\_\_\_ into water, never \_\_\_\_\_\_\_\_\_ into acid.

Never allow \_\_\_\_\_\_\_\_\_\_\_\_\_ or sparks around refueling or recharging areas.

True or False. You should only conduct refueling or recharging if you have been trained? \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

# 6. SAFE OPERATING PRACTICES

When entering or exiting a forklift you should:

a. Use a \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ of contact.
b. Never \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ .
c. Keep the steps and floor of the forklift \_\_\_\_\_\_\_\_ and \_\_\_\_\_\_\_\_ .

If your sit-down forklift is tipping over:

a. Never \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ out of the forklift.
b. Plant your feet on the forklift’s \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ .
c. Grasp the steering \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ .
d. Lean \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ and \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ from the impact.
e. Always wear your \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ !

Which of the following are forklift specific operating challenges? (Place check mark next to all correct answers)

[ ]  a. Variable weight
[ ]  b. Lack of suspension
[ ]  c. Rear-wheel steering
[ ]  d. Long stopping distance

Name four safe operating practices when driving a forklift with a load:

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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Which safe operating practices listed below should be followed when operating with a restricted view
(Place check mark next to all correct answers)

[ ]  a. Be aware of your surroundings
[ ]  b. Alert others
[ ]  c. Whenever safe and possible, drive your forklift in reverse with large loads
[ ]  d. Block off area to pedestrians
[ ]  e. Make use of a spotter

Name four common mistakes that forklift operators should never do:

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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What safety buffer distance is recommended:

a. Maintain a \_\_\_\_\_\_\_\_\_\_\_ safety buffer when traveling \_\_\_\_\_\_\_\_\_\_\_ a load.
b. Maintain a \_\_\_\_\_\_\_\_\_\_\_ safety buffer when traveling \_\_\_\_\_\_\_\_\_\_\_ a load.

Write in the correct direction of travel when operating a forklift on an incline.

Inclines:

OSHA considers a forklift unattended if it’s not in \_\_\_\_\_\_\_\_\_\_\_\_\_ of the operator or if the operator is \_\_\_\_\_\_\_\_ feet or more away from it.

# 7. LOADING AND UNLOADING PRACTICES

Which of the following safe loading practices listed below should be followed? (Place check mark next to all correct answers)
[ ]  a. Examine the material.
[ ]  b. Arrange the load for stability.
[ ]  c. Place the heaviest items against the back.
[ ]  d. St the forks as wide as safely possible.
[ ]  e. Never use a counterweight to balance out a load.

When unloading, move your forklift into \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ before raising the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ .

Why should we never allow anyone to walk, stand or pass under a raised load?

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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**8. READING CAPACITY PLATES**

The capacity plate can be often found on the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ of the forklift.

What do the capacity plates tell the operator?

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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If the capacity plate is missing or illegible, immediately pull the vehicle from \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ .

Using the example below, if the mast is extended upwards at a max height of 189 inches, and the load center is 30 inches from the mast. The maximum capacity is \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ .

# 9. THE STABILITY TRIANGLE

A forklift has \_\_\_\_\_\_\_\_\_\_\_\_\_ points of stability which includes the two front tires and the point on the rear axle.

The \_\_\_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_\_\_\_\_\_ must remain inside the stability triangle otherwise the forklift will turnover.

Never drive your forklift with the \_\_\_\_\_\_\_\_\_\_\_\_\_\_ extended.

Always travel with the \_\_\_\_\_\_\_\_\_ as \_\_\_\_\_\_\_\_\_ as possible.

Do not \_\_\_\_\_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_\_\_\_\_\_\_\_ debris or objects.

Using the figure below please answer the following questions:

a. An unloaded forklift with forks maintained low will keep the center of gravity at the \_\_\_\_\_\_\_\_\_ of the stability triangle.
b. A forklift with a maximum load and the mast vertical will move the center of gravity to the \_\_\_\_\_\_\_\_\_ of the stability triangle.

# 10. LOAD SAFETY PRACTICES

What factors will cause the forklift to tip over: (Place check mark next to all correct answers)

[ ]  a. Driving too fast around corners
[ ]  b. Turning with an excessive high raised load
[ ]  c. Carrying loads that exceed the forklift rated capacity
[ ]  d. Carrying loads with the mast tilted forward

As an operator you should always check: (Place check mark next to all correct answers)

[ ]  a. Shipping documentation.
[ ]  b. Item or product.
[ ]  c. Weights and measures standards
[ ]  d. Weight of attachments and accessories.
[ ]  e. Products place of origin

**11. CALCULATING MAXIMUM LOAD CAPACITY**

The distance from the mast to a load’s center of gravity is called the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ .

As the actual load center increases, your maximum load capacity \_\_\_\_ . You should always round maximum load capacity figures \_\_\_\_\_\_\_\_\_\_\_ .

On the sample problem, the distance from the axle to the mast on the forklift is \_\_\_\_\_\_\_\_\_\_ inches.

**12. PEDESTRIAN SAFETY PRACTICES**

Why is it important for forklift operators and pedestrians to use eye contact before proceeding?

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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Always give pedestrians the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_\_\_\_\_\_\_\_ .

Which of the following are pedestrian safety practices: (Place check mark next to all correct answers)

[ ]  a. Operators must know where pedestrian traffic areas are located.
[ ]  b. Pedestrians must receive safety training.
[ ]  c. Separate pedestrians from forklift traffic e.g. by using painted yellow lines, yellow floor tape,
 barrier systems.
[ ]  d. Use convex mirrors at blind intersections.

What should a forklift operator do if his/her back up alarm is not working on their forklift?

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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Before going through a blind intersection, the forklift operator must \_\_\_\_\_\_\_\_\_\_ and use the \_\_\_\_\_\_\_\_\_\_
before proceeding.

Areas with high forklift traffic should be \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ to pedestrians.

**13. FORKLIFT ATTACHMENTS AND ACCESSORIES**

All attachments must be approved by the:

[ ]  a. Manager
[ ]  b. Forklift PIT manufacturer
[ ]  c. Co-worker
[ ]  d. Department of Transportation

Which of the following are safe practices for using forklift attachments: (Please check mark next to all
correct answers)

[ ]  a. Know the weight limits of attachment.
[ ]  b. Ensure capacity plates are posted on the attachment.
[ ]  c. Never attach slings, cables, or chains to the forks.
[ ]  d. Read the attachment owners manual.

What three items must a work platform be equipped with?

a. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
b. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
c. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_



When raising someone on a work platform, the operator must remain at the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
at all times.

Always \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ the work platform before \_\_\_\_\_\_\_\_\_\_\_\_\_ the forklift.

**14. FORKLIFT OPERATOR EVALUATION**

The evaluation will help us identify \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ and \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.

True or False. Anybody in the company conduct the Forklift operator evaluation?

The evaluation will help us determine if \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ is needed.

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