# SAFETY TRAINING EXAM

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| **Instructor Name:** | **Name of Student:** |
| **Completed Name:** | **Date of Forklift Safety Training:** |

1. How often does a forklift operator need to go through forklift PIT safety evaluation?
2. Annually
3. Every 3 years
4. Certification is not needed once certified
5. Every 2 years
6. When does refresher training need to be conducted?
7. If you or someone observes the operator using the forklift in an unsafe manner
8. If the operator has an accident or near miss
9. If the operator is assigned to drive a different type of forklift
10. If a workplace change affects safety
11. If the operator fails an evaluation
12. All of the above
13. Forklift safety certification shall include the following:
14. Name of the operator
15. Date of the training
16. Date of the evaluation
17. Identify the person(s) preforming the training or evaluation
18. All of the above
19. True or False. You must be considered a competent and knowledgeable in a specific forklift class and type in order to operate that forklift?

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1. True or False. A scissor lift is considered a powered industrial truck and requires safety training certification as defined in the OSHA Powered Industrial Truck standard?

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1. True or False. There is approximately 1 workplace fatality every 3 days involving a forklift?

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1. True or False. It’s ok to use internal combustion engines in environments with poor ventilation.

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1. What class are electric motor narrow aisle trucks part of?
2. Class I
3. Class IV
4. Class III
5. Class II
6. True or False. Manual pallet jack operators must go through a forklift certification course?

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1. How often should an operator conduct a forklift inspection?
2. Before the start of each shift on a daily basis?
3. Every other day
4. Once a week
5. Annually
6. True or False. It’s ok to operate a forklift that is leaking a small amount of hydraulic fluid?

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1. True or False. We should visually inspect the mast chains to ensure there are no kinks, breaks, or lack  
   of lubrication?

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1. Which of the following forklift systems should we check to make sure they are functioning properly?
2. Seatbelts
3. Lights
4. Mirrors
5. Backup Alarms
6. Horns
7. All of the above
8. True or False. It’s important to check the forklift blades for wear, surface cracks and straightness?

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1. Surface cracks often occur in what section of the forks?
2. The tip
3. The heel, at the bend
4. The shank
5. The blade
6. True or False. Too much or too little play on the steering wheel can affect control of your forklift?

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1. True or False. The forklift operator is responsible for making all necessary repairs on their lift.  
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2. True or False. You should always use a three point contact when entering or exiting a forklift.

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1. True or False. It’s ok not to use your seatbelt if only operating your forklift in short distances?

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1. In the event your forklift begins to tip-over you should:
2. Never jump
3. Plant your feet on the vehicles floor
4. Grasp the steering wheel
5. Lean forward and away from the impact
6. All of the above
7. What are some of the challenges that make it difficult to operate a forklift?
8. Variable weight
9. Lack of suspension
10. Rear-wheel steering
11. Long stopping distance
12. All of the above
13. When moving a load with a forklift you should:
14. Tilt the mast back while traveling
15. Carry the load as low as possible
16. Drive slowly
17. Stop at blind intersections and sound your horn
18. Look before backing up
19. All of the above
20. True or False. If you have a back up alarm on your forklift you don’t need to look before backing up?  
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21. True or False. It’s ok to pass other forklifts at intersections. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
22. True or False. You should never stick your arms or legs outside of your forklift. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
23. If your driving uphill with a load, and your load restricts your view, you should:
24. Be aware of your surroundings
25. Lean outside of the lift to get a better view
26. Drive in reverse with large loads
27. Drive forward slowly, lead with your forks and make use of a spotter
28. True or False. If you’re driving uphill without a load, lead with the rear of a forklift, drive in reverse with forks pointed downgrade. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
29. True or False. If you’re driving downhill without a load, lead with forks pointed downgrade and  
    drive forward.

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1. True or False. If you’re driving downhill with a load, lead with the rear of the forklift and drive in reverse.

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1. True or False. OSHA considers a forklift unattended once it’s not in the view of the operator. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
2. True or False. A forklift suspension is similar to a car. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
3. True or False. Liquid Petroleum gas is extremely cold and can cause freeze burn if you don’t wear the appropriate gloves when refueling.

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1. True or False. Forklift batteries should be charged in a designated area with adequate ventilation, fire extinguisher and eyewash station.

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1. True or False. When charging and servicing batteries - pour acid into water, never water into acid. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
2. True or False. When lifting several items, you should place the heaviest items towards the back of the forks in order to maintain stability.

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1. You should do the following when loading in trailers and trucks.
2. Chock the wheels
3. Check the flooring inside the trailer for damage and capacity to support your forklift
4. Inspect the dock board to make sure it’s secure and stable
5. Control the keys
6. All of the above
7. True or False. Never allow anyone to walk, stand or pass under a raised load. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
8. True or False. Raising a load on a counterbalance forklift, moves the combined center of gravity closer to the edge of stability pyramid. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
9. What are examples of forklift tip over risk factors?
10. Raising the load
11. Adding weight
12. Driving fast
13. Stopping or turning
14. All of the above
15. True or False. It’s important not to combine multiple tip over risk factors. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
16. True or False. It’s important to determine your load weight in order to prevent your forklift from  
    tipping over.

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1. True or False. You should always account for the weight of any attachments or accessories used on  
   a forklift. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
2. Where can you obtain the maximum load capacity of your forklift?
3. Capacity plate on the forklift
4. Google it
5. From your supervisor
6. On a different similar forklift
7. True or False. The maximum load capacity of a forklift is reduced when you are lifting an object with a load center that is greater than the standard load center. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
8. True or False. Never lift someone that is standing on the forks or a pallet. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
9. True or False. It’s ok to lift someone on a pallet if you’re not lifting them over 6 feet. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
10. Forklift work platforms must be:
11. Designed and certified by a manufacturer or professional engineer
12. Securely attached to the forks
13. Equipped with: guardrails, fall protection and signs showing capacity
14. Monitored at all times by the forklift operator
15. All of the above
16. When entering or leaving a building with blind intersections you should:
17. Stop and drive out
18. Drive right out
19. Stop, sound horn, and go out slowly
20. Slow down
21. True or False. Bent or damaged loading pallets must never be used.

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1. True or False. Forklifts should be operated at full speed in order to get the work done faster.

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